



Standard Programme – Countersinking Tools
EUC-Speed

**NEW: Also available
in solid carbide**

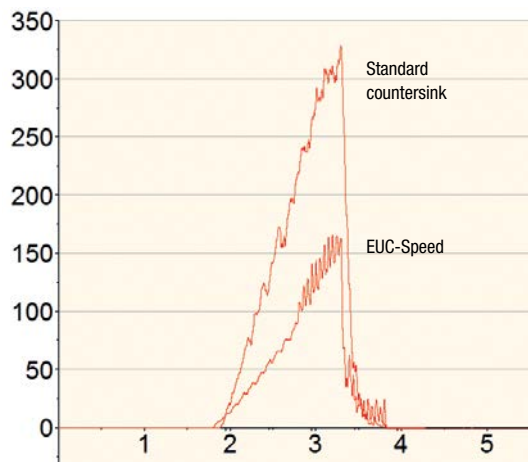
BECK
MAPAL GROUP

EUC-Speed – A star is born!

The world's first from BECK!

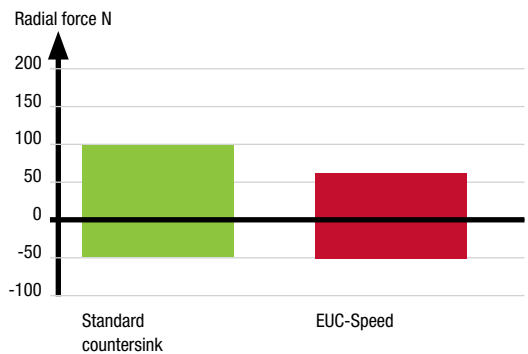
ARGUMENT NO. 1

Axial force reduced by 50 %



ARGUMENT NO. 2

Radial force reduced by 25 %



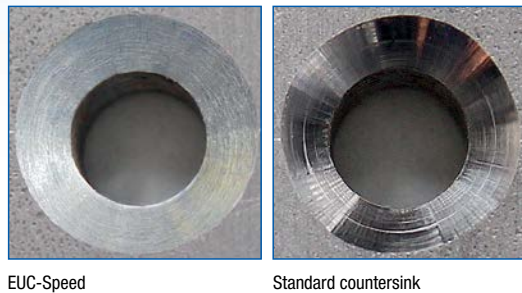
ARGUMENT NO. 3

Extremely unequal spacing



ARGUMENT NO. 4

Optimised countersink



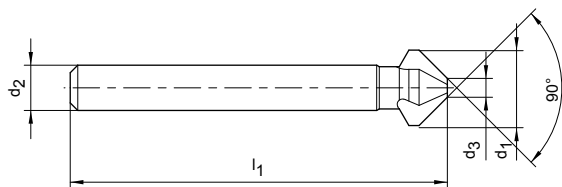
Our arguments make the difference!
Special coating, prepared cutting edges,
revolutionary geometry, ...





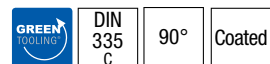
EUC-Speed | 054210, 044210

Countersink, 90°, precision version, extremely unequal spacing (EU spacing)



Design:

Diameter HSS:	4.30 – 31.00 mm
Diameter VHM:	6.30 – 31.00 mm
Cutting direction:	Right-hand cutting
Number of cutting edges:	3
Special features:	Radially relieved
Shank tolerance HSS:	h9
Shank tolerance carbide:	h6 (suitable for use in hydraulic chucks or shrink chucks)



		P	1	2	3	4	5	6	M	1	2	3	K	1	2	3	N	1	2	3	4	C	1	2	3	4	5	S	1	2	3	4	5	H	1	2
054210	HSS																																			
044210	Solid carbide																																			

Dimensions					054210		044210	
d ₁	d ₂	d ₃	l ₁	z	Order No.	Stock	Order No.	Stock
4.30	4	1.3	40	3	30662977	●	-	
6.00	5	1.5	45	3	30662978	●	-	
6.30	5	1.5	45	3	30602669	●	30729770	●
8.00	6	2	50	3	30662979	●	-	
8.30	6	2	50	3	30662980	●	30729772	●
10.00	6	2.5	50	3	30662982	●	-	
10.40	6	2.5	50	3	30602672	●	30729774	●
11.50	8	2.8	56	3	30662984	●	-	
12.40	8	2.8	56	3	30662985	●	30729776	●
15.00	10	3.2	60	3	30662986	●	-	
16.50	10	3.2	60	3	30602673	●	30729778	●
19.00	10	3.5	63	3	30662987	●	-	
20.50	10	3.5	63	3	30602674	●	30729780	●
23.00	10	3.8	67	3	30662988	●	-	
25.00	10	3.8	67	3	30602675	●	30729782	●
31.00	12	4.2	71	3	30662989	●	30729783	●

Set of Countersinks, EUC-Speed | 054218

Set	Diameters	EUC-Speed HSS 054210 Order No.	Stock
5 pieces	6.30 / 10.40 / 16.50 / 20.50 / 25.00	30602967	●



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www.beck-tools.de

All Dimensions in mm

- Available from stock
- Best suitable for this kind of material
- Limited material suitability
- Not suitable for this kind of material

Order-No. 10142425 | V2.1.0

EUC-EN-NE-31-001-0316-FA

Printed in Germany.

Products and technical data subject to change without notice.