



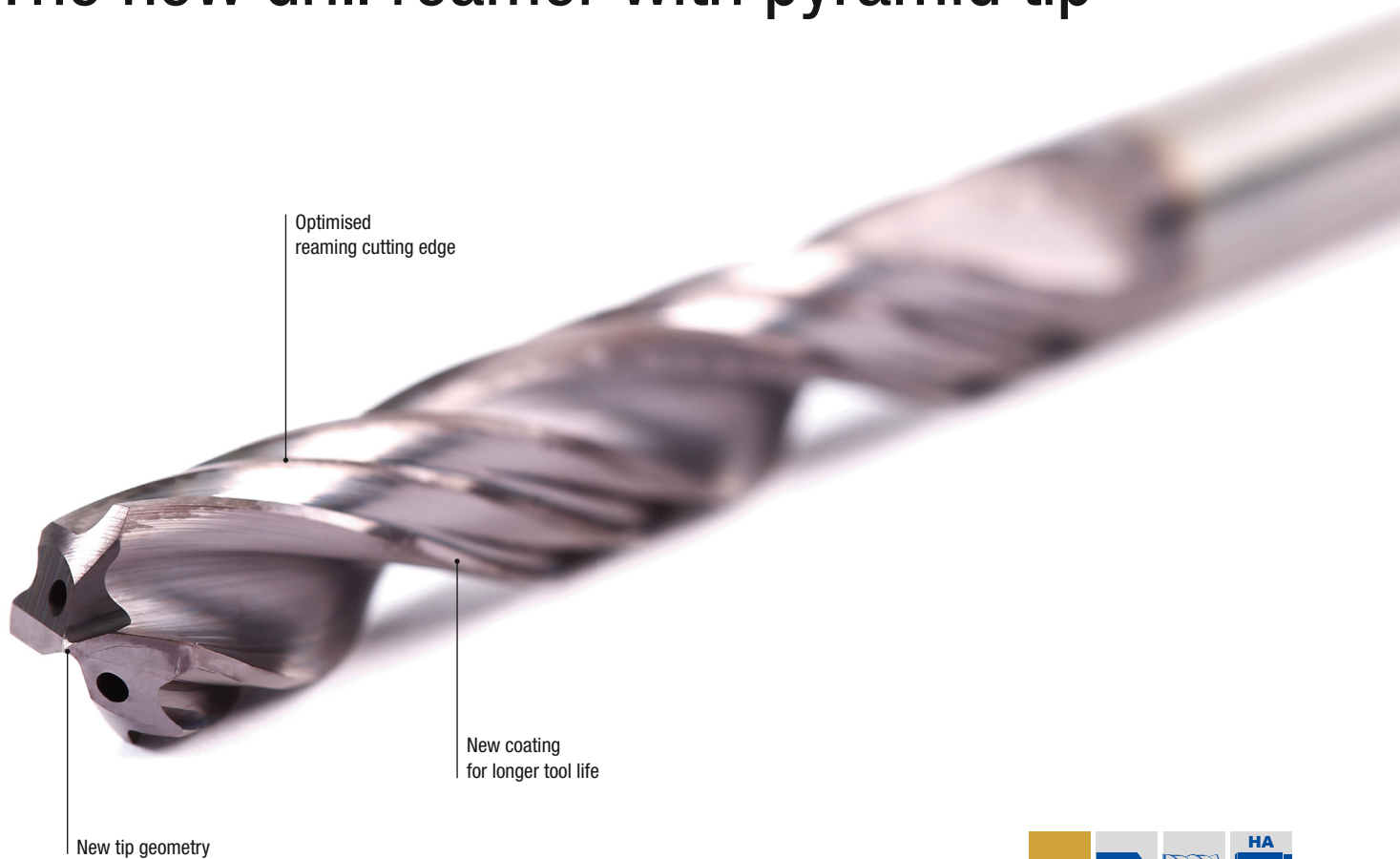
**NEW FROM BECK**  
Centring - Drilling – Reaming  
with just a single tool

Standard programme – Drill Reamer

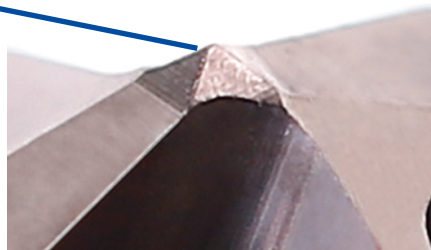
**Drill-Reamer**

# Drill-Reamer

## The new drill reamer with pyramid tip



P	1	2	3	4	5	6	M	1	2	3	K	1	2	3	N	1	2	3	4	S	1	2	3	4	5	H	1	2
■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■



### Design

Bore tolerance:	> IT 7
No. of cutting edges:	2
No. of guide chamfers:	4
Tip angle:	140°
Helix angle:	30°

### The pyramid tip

- Improved material penetration during entry
- Optimum self-centring
- Centring, drilling and reaming with a single tool

### AT A GLANCE

- External and internal coolant supply
- Drilling as well as reaming in one machining step
- Reduction of both production and non-production times
- Improved entry behaviour during unstable machining situations
- Very small chisel edge with tip angle of 140°